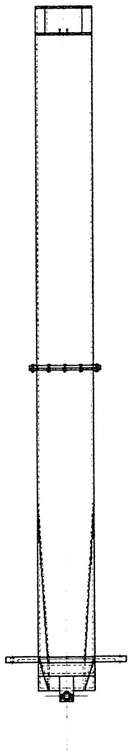
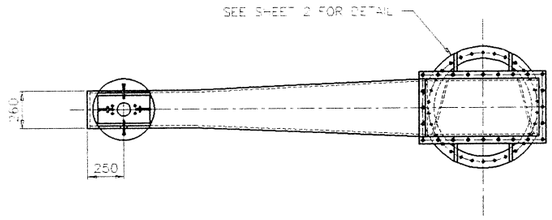
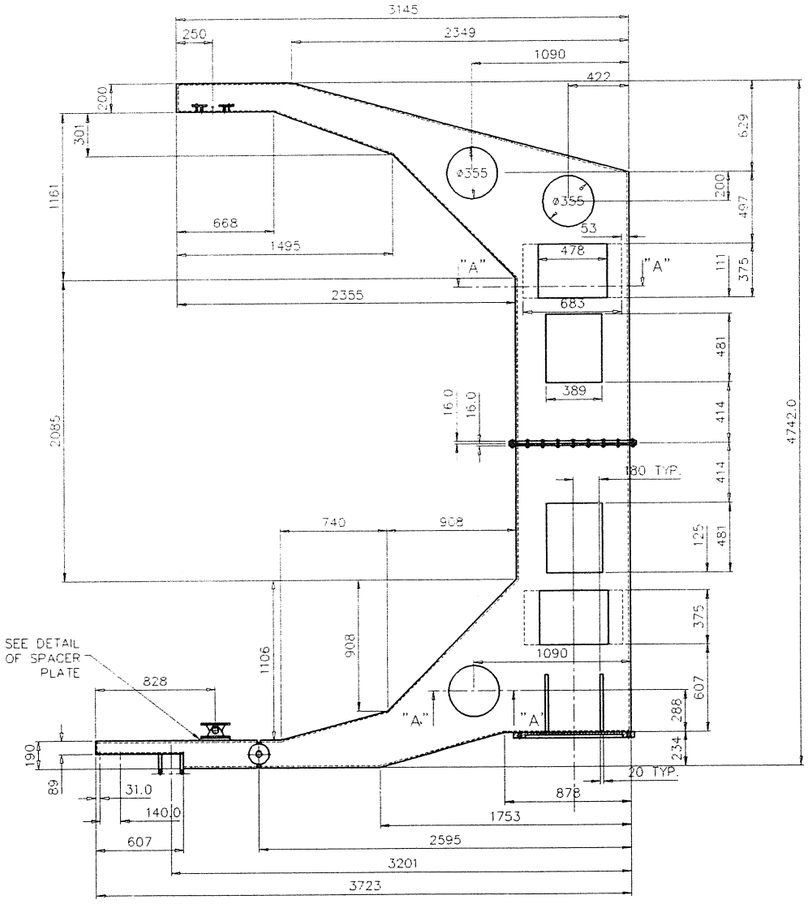
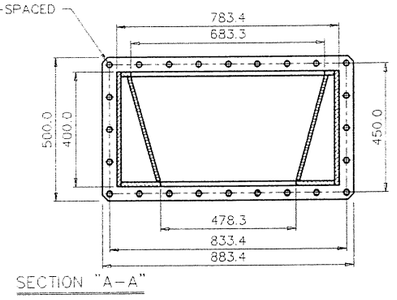
USED ON:	N.H.ASSY
VTF0-00000	

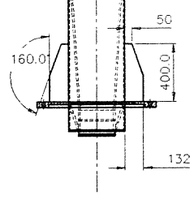


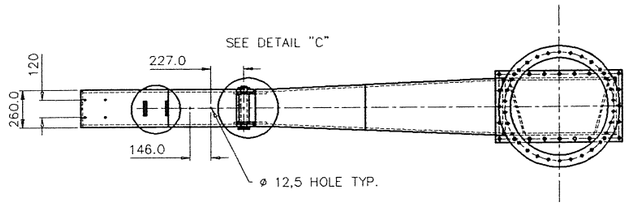






SECTION "A-A"





DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

NOTES: (UNLESS OTHERWISE STATED)

1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.
2) SCREW THREADS TO ISO 261
3) SURFACE TEXTURE: 12.5 (Ra TO ISO 1302)
4) ALL INTERNAL RADII 0,3 MAX.

MATERIAL: MILD STEEL 12 THICK

GENERAL TOLERANCES:

X	+-0,5
X.X	+-0,2
X.XX	+-0,05
ANGLES	+-1°

UPDATE DWG LAYOUT	B	–	ID			GDL	92-8-3	TO SABS 0111
	A	–	TG			GdL	91-12-01	DISC NO/FILE NAME
REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE	VTF0B60A

TITLE : DOOR CRANE MAIN STRUCTURE

ISSUE A B

DRG NO : VTF0-60005-02 SHT 1 OF 1

SCALE : 1:20 WHEN PLOTTED ON UNLESS OTHERWISE STATED A1